

## **Description:-**

**Corro guard -B** are the anodes used in concrete to prevent further corrosion. Anodes are surrounded by Alkali activated mortars once installed or fastened to the reinforcement steel zinc core corrodes & protects the reinforcement steel.

### **USES:-**

- $\circ$   $\;$  New and old Structures.
- Can be used in bridges, Jetties.
- o Can be used in Residential buildings.
- Can be used in Chimneys.
- In all types of Industries.

### **ADVANTAGES:-**

- Provides corrosion protection.
- Easy to install, anode can be easily fastened to the reinforcement steel.
- o It doesn't require external power source.
- Performance can be easily monitored.
- It is long lasting for 10-20 years & reduces the future repairs.

### **TECHNICAL INFORMATION:-**

Sr.	Specification	Technical details
No		
1	Product name	Corro guard -B
2	Anode class	Alkali activated
3	Working principle	Galvanic series
4	Anode(zn-alloy) material compliance with	As per ASTM b-418
5	Surface area of anode	3.15 cm <sup>2</sup>
6	Size of finished goods	Dia-35 mm²
7	Outer shell material	Ion conductive galvanic matrix
8	Total mass of zinc	60 gms
9	Wire & specifications	Galvanized iron wire

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## **INSTALLATION METHOD:-**

- Break concrete from around & behind the reinforcement.
- Remove all scales, rust, loose mortars from the reinforcement & around the reinforcement
- $\circ$   $\,$  For repairs remove all debonded concrete which induces chloride penetration & further corrosion
- The reinforcement should properly be cleaned by wire brush, abrasive paper ,scriding or Scrapping
- Proper cleaning of reinforcement steel is needed where anode tie wires are going to be connected. It provides good electrical conductivity.

#### 1. In Repairing of structure

- o If corrosion is low, spacing of anodes are 2 sqm
- o If corrosion is medium, spacing of anodes are 1.5 sqm
- If corrosion is High, spacing of anodes are 0.75 sqm
- 2. In new construction
  - Fasten the tie rodes to the reinforcement & maintain the space of 2 sqm

### **APPLICATION METHODS:-**

- $\circ$   $\;$  The spacing of anodes are as above mentioned
- o Anodes are typically tied to the exposed reinforcemented close to the concrete
- Minimum cover on the anodes must be 20 mm
- Soaking of anodes for 15 -20 Minutes are recommended
- Fasten the tie rods to the reinforcement steel
- $\circ~$  Electrical connection between anodes tie wires & the clean the reinforcement steel should be between 0.1-1.0  $\Omega~$

### SAFETY:-

- Anode should be placed in dry atmosphere.
- It should be used within 12 months.

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